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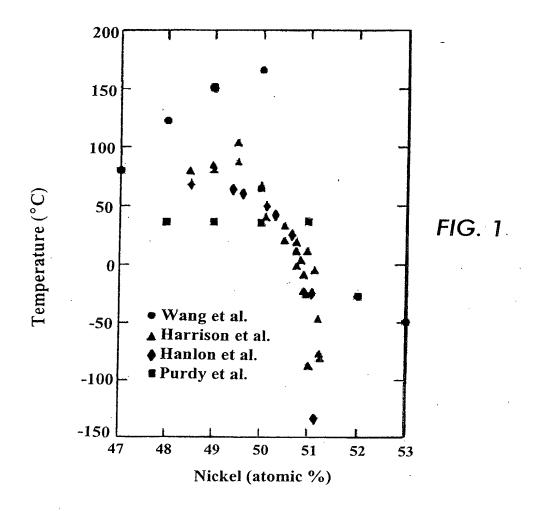
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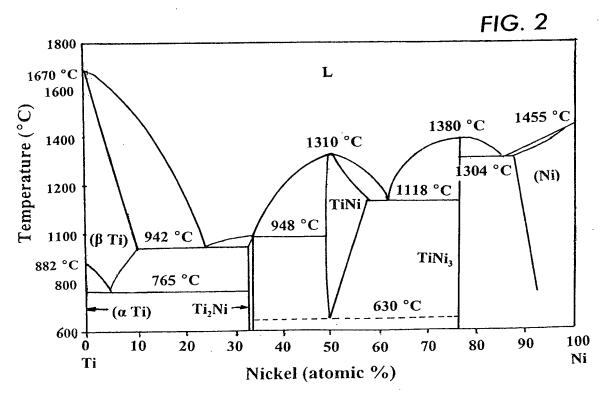
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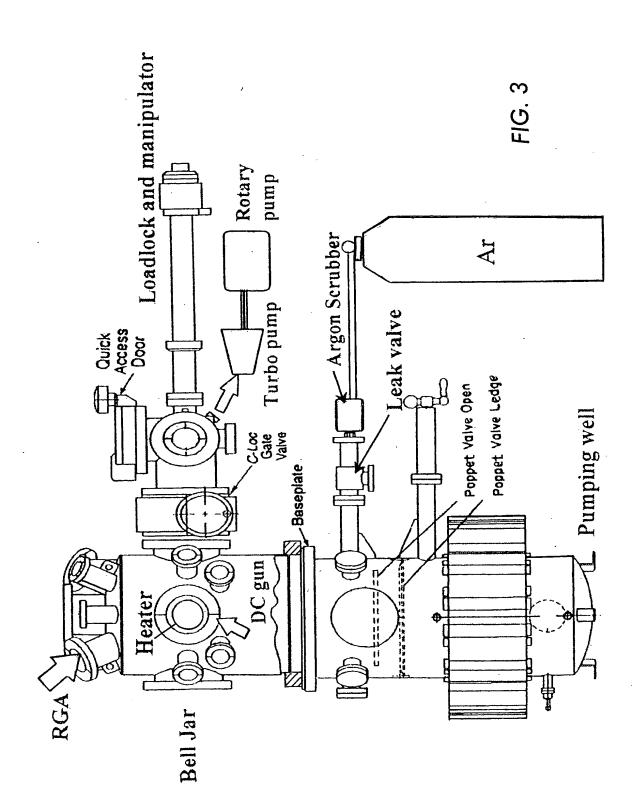
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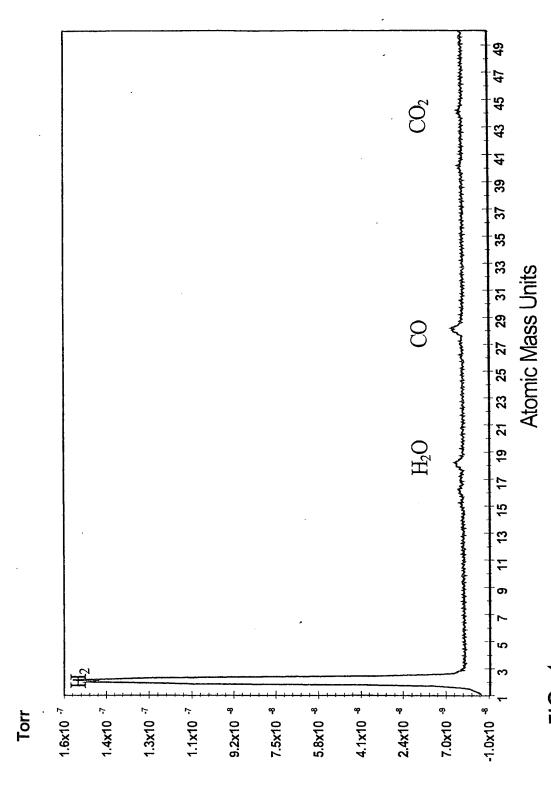


FIG. 4

FIG. 5

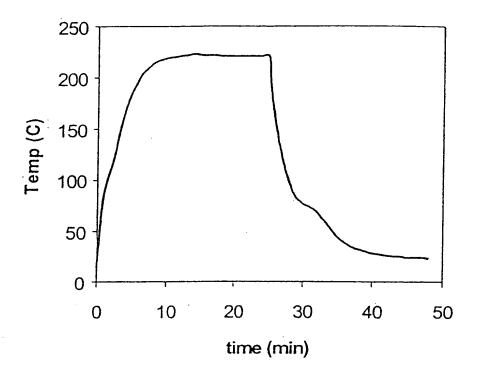
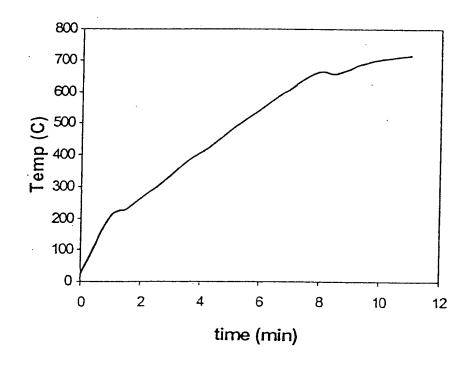


FIG. 6



25°C

150°C

25°C

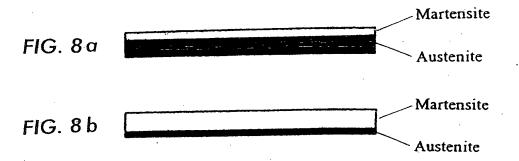
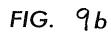
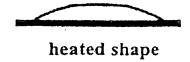


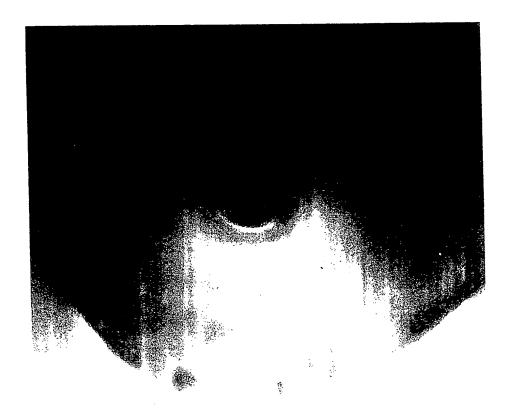
FIG. 9 a

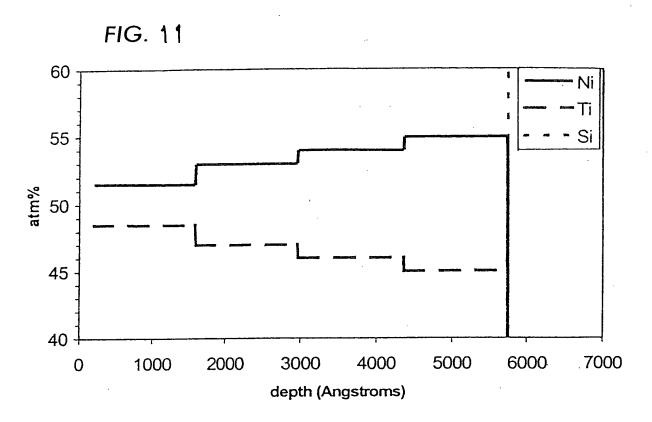




cold shape

FIG. 10





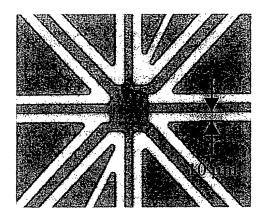


FIG. 12a

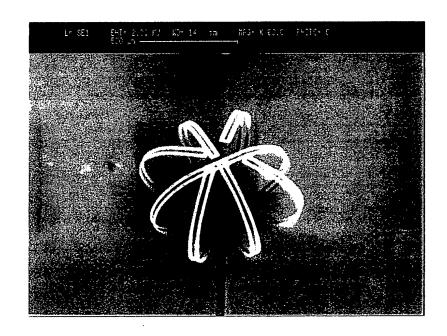
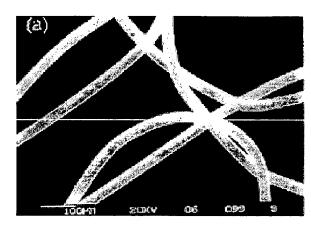


FIG. 12b



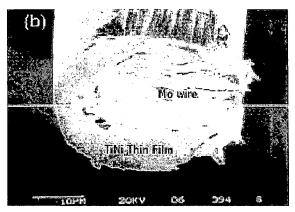
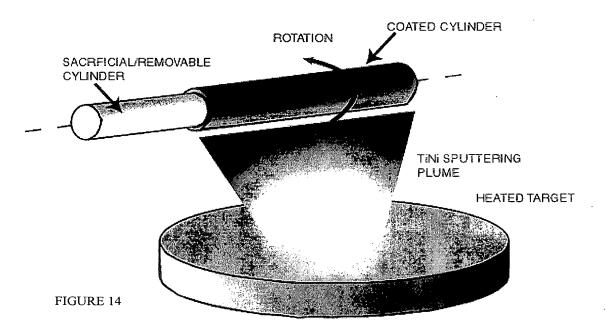


FIGURE 13



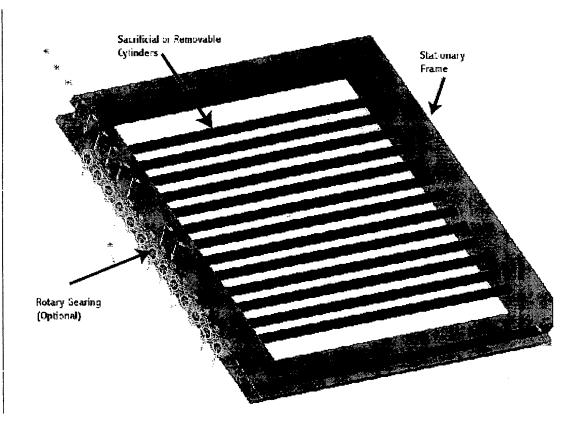


FIGURE 15